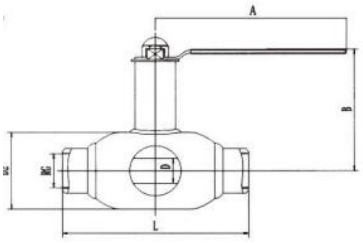Threaded fully welded ball valve